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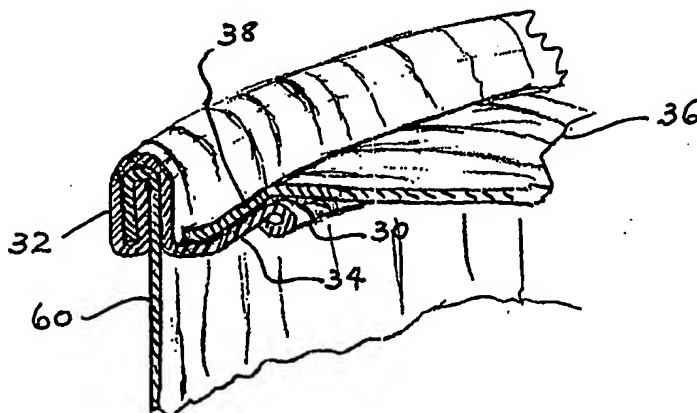
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(54) Title: ANGLED SEALING SURFACE FOR CONTAINER END PANEL



(57) Abstract: End panel (36) has its periphery (38) affixed to a flange portion (34) of container ring member (30) disposed in a planar position, and the flange portion (34) is then displaced from the plane for forming an angle (A) therewith. The method results in placing the interface between the end panel (36) and the flange portion (34) in shear, rather than in peel, during retorting or unintentional impact loading.